

TECHNICAL DATA SHEET

PEBAX® MV 1074 SA 01 MED

POLYETHER BLOCK AMIDE PELLET

PEBAX® MV 1074 SA01 MED is a polyether block amide, a thermoplastic elastomer made of flexible polyether and rigid polyamide. This grade offers the highest quality and is approved in medical applications, specially breathable films & membranes. Upon request, letters regarding USP Class VI compliance can be provided. PEBAX® MV 1074 SA 01 MED is an hydrophilic grade, when extruded into either a thin film or laminated on to a substrate, offers excellent permeability to moisture vapor while remaining waterproof. It is suitable for extrusion or coextrusion and offers excellent high moisture absorption properties in wet environments, enhancing lubricity against bodily tissue. Furthermore, it is an inherently dissipative polymer and can be dry blended or compounded with an isolative polymer to lower the surface resistivity of the final part.

DESIGNATION

PEBA

DELIVERY FORM

- Pellets

TRANSFORMATION PROCESSES

- Injection Molding

RHEOLOGICAL PROPERTIES

속성	값	테스트 표준
Shrinkage, Parallel (t+24h)	0.7 %	ISO 294-4
Shrinkage, Normal (t+24h)	1.0 %	ISO 294-4

MECHANICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Hardness, Shore D, 15 s	- / 38	ISO 868
Charpy unnotched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eU
Charpy unnotched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eU
Stress at 50% strain, 23°C (73°F), 50 mm/min	10 / 10 MPa	ISO 527-1/-2
Tensile modulus, 23°C (73°F), 1 mm/min	97 / 80 MPa	ISO 527-1/-2
Charpy notched impact strength, 23°C (73°F)	No Break / No Break	ISO 179 1eA
Charpy notched impact strength, -30°C (-22°F)	No Break / No Break	ISO 179 1eA
Flexural modulus, 23°C (73°F)	- / 80 MPa	ISO 178

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

속성	값	테스트 표준
Glass transition temperature, 10°C/min	-40 °C	ISO 11357-1/-2
Melting temperature, 10°C/min	158 °C	ISO 11357-1/-3

PEBAX® MV 1074 SA 01 MED

THERMAL PROPERTIES/ELECTRICAL PROPERTIES

속성	DRY / COND VALUE*	테스트 표준
Surface resistivity, 23°C (73,4°F)	- / 3.0E+9 ohm/sq	IEC 62631-3-2
Volumic (transversal) resistivity, 23°C (73,4°F)	1.5E+9 / 2.5E+7 ohm/m	IEC 62631-3-1
Dielectric stress, 23°C (73,4°F)	- / 5	IEC 60243-1

*DRY: Dry As Molded (DAM) if pellet / Dry if powder.
COND: Conditionned.

OTHER PROPERTIES

속성	값	테스트 표준
Moisture absorption, At equilibrium at 23°C (73°F) / 50%HR	1.4 %	ISO 62
Specific gravity, 23°C (73°F)	1.07 g/cm ³	ISO 1183-1

PACKAGING

This grade is delivered dried in sealed packaging ready to be processed. Available packaging:

- 26 kg / 55 lb bags

SHELF LIFE

Two years from the date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

PROCESSING CONDITIONS:

- Typical melt temperature (Min / Recommended / Max) - Injection Molding: 210°C / 240°C / 270°C (410°F / 430°F / 520°F)
- Typical mold temperature - Injection molding: 10-30°C (50-90°F)
- Drying time and temperature: 60-70°C (140-160°F) / 4-8 hours

SPECIAL CHARACTERISTICS

- Anti-static

Headquarter: Arkema France
420, rue d'Estienne d'Orves
92705 Colombes Cedex – France
T +33 (0)1 49 00 80 80

Disclaimer - Please consult Arkema's disclaimer regarding the use of Arkema's products on <https://www.arkema.com/global/en/products/product-safety/disclaimer/> which is incorporated herein by reference and made a part hereof.
Arkema France, a French société anonyme registered at the Trade and Companies Register of Nanterre under the number 319 632 790

arkema.com

ARKEMA